# **High Technology Coatings**

#### **CP006**

## **42000 Series 2 Pack Epoxy Finishes**

#### **Product Description**

A range of high performance 2 component finishes giving excellent hardness and durability and the highest level of chemical protection. These products are suitable for use on a wide range of substrates including ferrous and non-ferrous metals, composites and thermoset plastics with cold or low temperature curing. This range is also available in floor paint grade.

#### **Products Available**

42002	Gloss grey BS693	42014	Gloss Parker Grey
42003	Gloss smalt blue	42015	Gloss Blue 20-D-43
42004	Sparkle Aluminium	42016	Gloss Blue 20-D-44
42005	Gloss Dark Blue	42017	Gloss Security White
42008	Matt Blue Pantone 287C	42018	Floor Paint Grey
42009	Gloss Dutch Yellow	42019	Floor Paint Dark Grey
42010	Gloss Dutch Beige		
42011	Gloss White	42001	Catalyst
42012	Gloss Black	42001-M	Matt catalyst
42013	Matt Black	42000	Thinners

**Physical Properties** 

Supply Viscosity	80-100"/BSB4/20°C	
Supply density	1.05-1.30 (colour)	
Supply Solids	Base: 51% ± 2%	
	Activator: 44%	
Flash point	22-32°C	

#### **Surface Preparation**

Ensure surfaces are clean and free from dust, dirt etc.

Composites: Solvent wipe

Thermoplastics: Solvent wipe with IPA

#### **Application**

Apply by conventional or HVLP spray.

Mixed pot life: 4 - 6 hours

#### **Drying/Curing Schedule**

Touch Dry	30-45 Minutes	
Hard Dry for packing	24 hours	
Force Cure	20 mins @ 125°C	

Original Manufacturer: Indestructible Paints Limited, 23-25 Pentos Drive, Sparkhill, Birmingham B11 3TA

# Mixing Coverage

8-10m<sup>2</sup> / litre

#### Clean Up

Thinners 42000 or GunWash 40006

### **Storage**

Shelf Life: 12 Months

Highly Flammable liquid; store and use in accordance with flammable liquid regulations.

# ALWAYS REFER TO THE HEALTH AND SAFETY DATA SHEET FOR ALL RELEVANT INFORMATION

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